

## 4452017 TECHNICAL MACHINE SHEET

Product: Injection Molding Machine Husky Hyelectric for PET Bottle Closures  
Product number: 4452017  
Manufacturer: Husky Injection Molding Systems S.A.  
Manufacturer's type: Hyelectric H300, RS95/80 and RS80/70  
Manufacturing year: 2006  
Capacity: 36.000 caps/h  
Condition: Very good

Pictures:



JADE Machine Description:

Two complete PET bottle cap production lines both equipped with Husky Hyelectric H300 injection molding machines. Both production lines include Italian Plastic Systems made granule pneumatic transport, mixing and feeding systems as well as Green Box made cap cooling drums. Equipment was manufactured in year 2006 is designed to produce 28 mm PET caps according to standard light BPF 28 mm at speed of 36 000 caps / hour. Both machines were stopped in 2014 but are still installed and powered.

Machine №1 type: Husky H300, RS95/80, ser. №2853225  
Manufacturing year: 2006, total operating hours 44918  
Mold No1: Corvaglia 64 cavity No 28-22-21-1 air cooled

Machine №2 type: Husky H300, RS80/70, ser. №3372564  
Manufacturing year: 2006, total operating hours 57790  
Mold No 2: Corvaglia 64 cavity No 103-A-ST water cooled

Cap format: BPF 28 mm  
Cycle time: 6.3 seconds  
Capacity: 36 000 cap / h  
Control system: Beckhoff Industrial PC  
MMI: Polaris TTC 2100 with touch screen

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