

5102017 TECHNICAL MACHINE SHEET

Product: Filling Line Kronos PET 25 000 bph, hot filling, semi aseptic
Product number: 5102017
Manufacturer: Kronos AG
Manufacturing years: 2009 – 2014
Capacity: 25 000 bph
Status: Installed
Condition: Excellent

Pictures:



JADE Machine Description:

The line was delivered by Kronos in 2009 and some machinery was added in 2014, operating hours from 1000 to 11 000 hours / machine. Main equipment is upgraded with latest modernization of Kronos and it is in excellent condition. Line is still installed and fully operational. It has been filling 0.33 and 0.5 liter PET bottles with various non-carbonated, fruit juice based drinks at filling temperatures of 85-90 C. The line has sleeve labeling and two Variopac Pro secondary packing machines which will allow versatile packaging possibilities in tray-shrink, pad-shrink and only shrink combinations. Palletizing line with pallet wrapper is not a part of the delivery. The line has Siemens Simatic S 7 control PLCs with operator Kronos Touch Screens as operating interfaces and all latest programs have digital backups. Original documentation is available in English language in paper copies as well as CD-ROMs.

Line main characteristics:

Suitable for: Ice tea, juices, still water, milk with fruit flavour, etc.
System of filling: Over pressure hot filling, semi aseptic
Container sizes: 330 ml and 500 ml
Neck finish: Standard 38 mm
Secondary packaging: pad – shrink / tray – shrink / shrink
6 x 4, 3 x 4, 2 x 4, 2 x 2
Operating hours: From 1100 to 11 000 hours/machine
PLC Controls: Siemens Simatic S7 with Kronos Ipanels

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