

## 6622018 TECHNICAL MACHINE SHEET

Product: Injection Molding Machine for PET Preforms, Husky G 600 PET  
Product number: 6622018  
Manufacturer: Husky Injection Molding Systems S.A  
Manufacturer's type: G 600 PET P/120/130 E140  
Manufacturing year: 2005  
Capacity: 600 tons  
Status: Installed  
Condition: Good

Pictures:



JADE Machine Description:

This is a complete preform production line from granule feeding to readymade PET bottle preform conveyor. The equipment was made by Spanish Husky Injection Molding Systems S.A on year 2005 and it has a nominal capacity of 18600 preform with weight 44 gram for 1.5 liter PET bottles. Neck format is 28 mm Light BPF - see attached preform format.

The equipment was upgraded on 2012 with complete new HMI control panel which contains IBM compatible PC, new software and complete machine went through thorough service by Husky. The line was closed in 2014 and has kept installed and in warm condition. Equipment is in very good operational condition.

The delivery includes

- granule feeding system with a box tipper, hoper and air conveying system
- granule drying and handling system
- injection molding machine
- mold cooling compressors and evaporative coolers
- hot runner
- 3-sectional robot

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Technical data:

Manufacturer:	Husky Injection Molding Systems S.A
Machine type:	G 600 PET P/120/130 E140
Manufacturing year:	2005
Total operating hours:	60312
Clamping force:	600 tons
Mold for:	96 preforms
Clamping cycle:	18 seconds
Nominal capacity:	18600 preforms/hour
Current mold for:	44 gram 1.5 liter PET
Current neck format:	Light BPF – 28 mm